Work Orde Friday, Novembe											Page 1
Item ID: Revision ID:	D4034-043			Accept				s	Setup Star	rt	
Item Name:	Fwd Upper Ri	b Assembly		• •				•	Sto	р	
Required Date:	11/5/2010 11/12/2010	Start Qty: 3.00 Req'd Qty: 3.00			Cust Item II Customer:) :					
Reference:			/				_	F	Run Sta	rt	
Approvals:	Process Pla	ın:	MDate: 10-11-09	Tooling:	Da	te:		•			
	QC:		Date:	SPC (Y/N):	Da	te:			Sto		
Sequence ID/ Work Center ID)	Operation Description		Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Rev	ision Nbr									
D4034	A										
100 Large Fab		Memo	S. rod Batch: #1585 ole ribs to hoop and weld as p	0.00 0.00 er dwg DT9564	Dl 10.12.0			3x)			
QC Quality Control			ushing in rib as per dwg	0.00	BE 10.12			3		·	· ——-
120 QC Quality Control		QC5- Inspect part com	pleteness to step on W/O	S (0,00)	2/02			(×1)		

W/O:			W	ORK ORDER CHANG	iES				
DATE	STEP	PRO	CEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	•	DAD #-	Fault Oak		NOD: V-	N- DC		Data	
Part NO		PAR #:							
	не	solution:						Date: _	·
NCR:			WORK ORI	DER NON-CONFORM	· · ·	R)			,
DATE	STEP	Description of NC Section A	Initial	Corrective Action Section Description	tion B Sign		cation	Approval Chief Eng	Approval QC Inspector
		Occilon A	Chief Eng	Chief Eng	Dat		lion C	Chief Eng	QC Inspector
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Work Order ID 63620

Friday, November 05, 2010 10:20:42 AM



Page 2

Item ID:

D4034-043

Accept



Setup Start

Revision 'D:

Item Name:

Fwd Upper Rib Assembly

Start Date:

11/5/2010

Start Oty: 3.00

Required Date: 11/12/2010

Reg'd Qty: 3.00



Cust Item ID: Customer:

Reference:

Δ	pprovals:	
73	ppi ovais.	

QC:

Process Plan:

Date:

Date:

Tooling:

SPC (Y/N):

Set Up/

Run Hours

Date:

Date:

Code

Run

Start

Stop

Stop

Sequence ID/ Work Center ID

130

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location: (U)

0.00

0.00

Tool ID Tool # Plan

Accept Qty

Reject Qty

Reject Insp. Number Stamp

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

Memo

0.00

CX 10/12/00.

MX
10-12-03

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W/O:			WORK ORDER (CHANGES				-
DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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						<u> </u>		
Part No	:	PAR #:	Fault Category:	NCR: Yes	No DQ) A :	Date: _	·
	Resolution:	:	Disposition:	QA: N/C	Closed:		Date: _	·

NCR:		WORK ORDER NON-CONFORMANCE (NCR)											
		Description of NC		Corrective Action Section B		Verification	Annua	Ammusical					
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector					
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Picklist Print

Friday, November 05, 2010 10:20:47 AM

Work Order ID: 63620

Parent Item:

D4034-043

Parent It in Name: Fwd Upper Rib Assemb.y



Start Date: 11/5/2010

Required Date: 11/12/2010

Start Qty: 3.00

Required Qty: 3.00

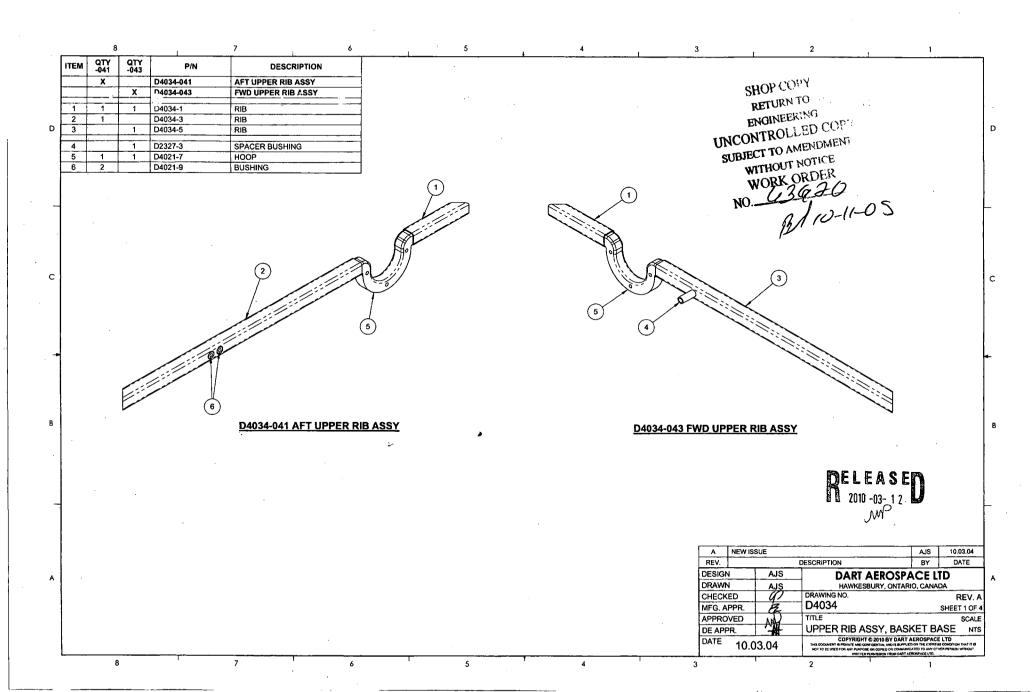
Comments:

IPP RevA: new issue DD 09.11.23 verified by:EC per dwg revA 10.03.15 verified by:EC

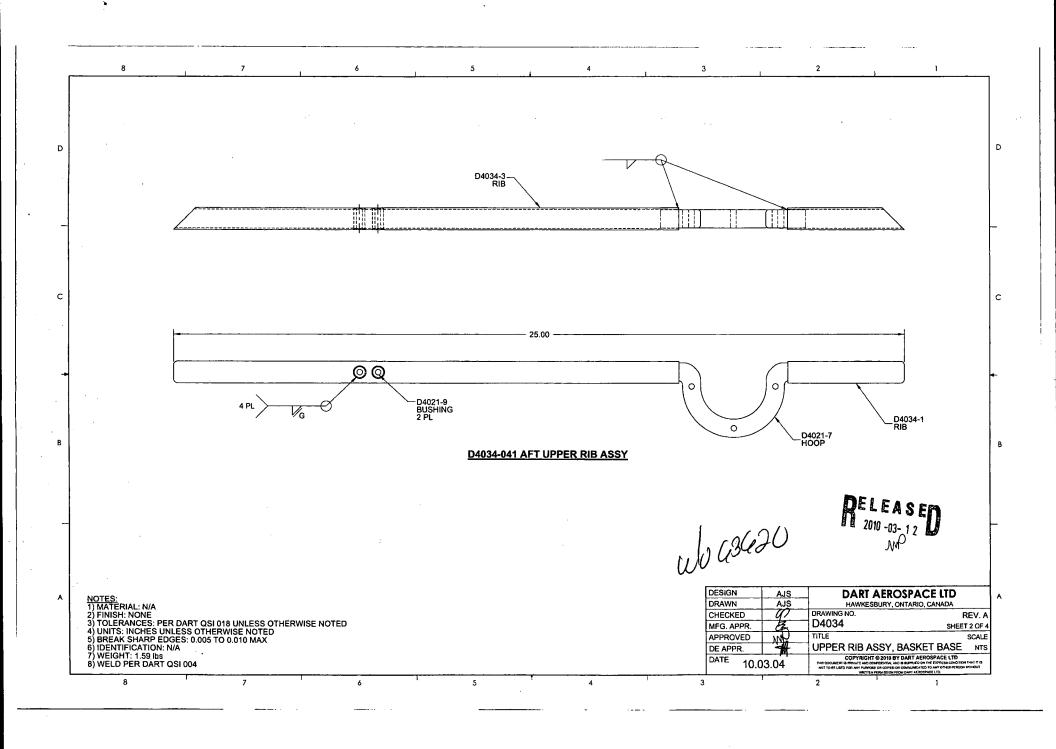
IPP Rev:B as

Component Item ID/ Item Name	Replacement - Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4034-1		Manufactured	No			100	Each	0.0000	1 	3 3(16-1	Pl 10.	12-01	
D4034-5	iii	Manufactured	No			100	Each	0.0000	1 	3 B118 [j	0610.0	2.01	/
D2327-3		Manufactured	No	Ą		100	Each	20.0000		73 DL 10	·/2·0	1	
				Location	<u>!</u>	Loc	<u>Oty</u>	Loc Code	,				
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					60952		11		-(3)			
					62108		7				_		
D4021-7		Manufactured	No	·		100	Each	7.0000		PC-18	0-12-	01	
Hoop		÷		Location	•	Loc	Oty	Loc Code	•				
	•			WA	2	Loc	7	Lot Cout					
				****	58039		1		_		_		
					63115		6		_	(2)			

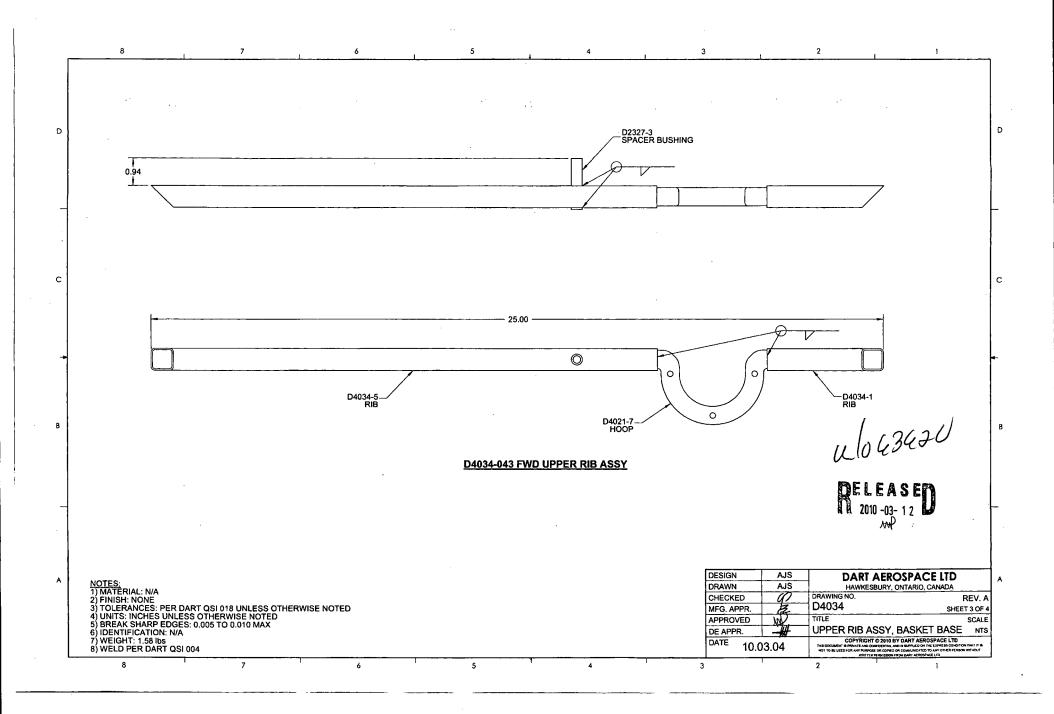
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W/O:			WC	RK ORDER CHANGE	S				
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval .Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Cate	jory:	NCR: Yes	No DQ	\ :	_ Date: _	
	R	esolution:	Disposition	n:	QA: N/C CI	osed:		Date: _	
NCR:			WORK ORD	R NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC		Corrective Action Section		Verific	ation	Approval	Approval
DAIL	JILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		Chief Eng	QC inspector
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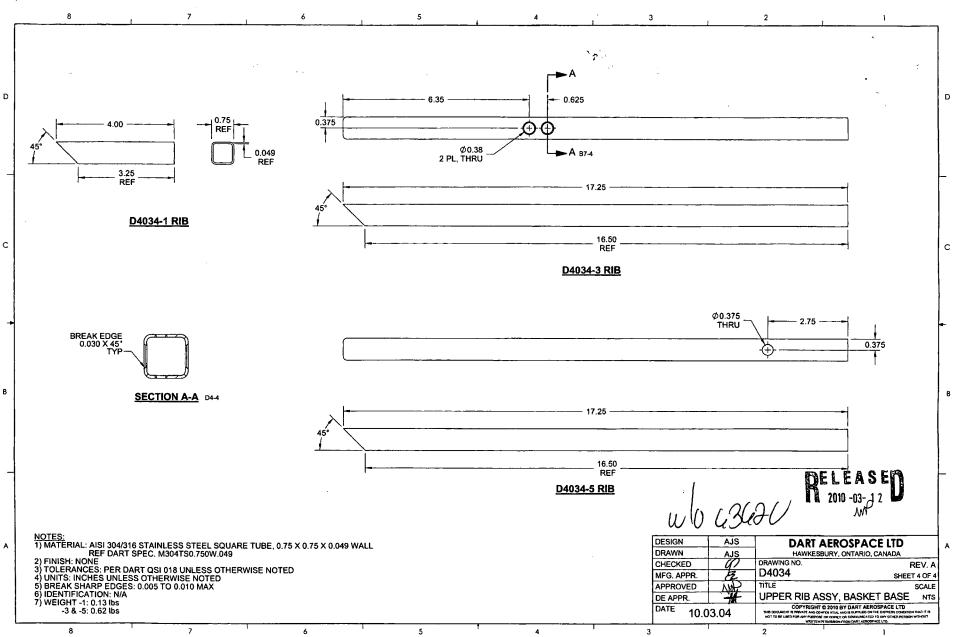
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W/O:			WC	RK ORDER CH	ANGES				
DATE	STEP	PRO	OCEDURE CHAI	NGE		Ву	Date Qty	/ Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Cate	gory:	NC	R: Yes N	lo DQA:	Date: _	
	Re	solution:	Disposition	າ:	QA	: N/C Clo	sed:	Date: _	<u> </u>
NCR:			WORK ORDE	R NON-CONFO	PRMANCE	(NCR)			
DATE	STEP	Description of NC		Corrective Action	Section B		Verification	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	otion	Sign & Date	Section C	Chief Eng	QC Inspector
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W/O:			WO	RK ORDER CHANG	SES					
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Part No);	PAR #:	Fault Categ	ory:	_ NCR:	: Yes	No DQ	A :	Date: _	
	R	esolution:	Disposition	:	QA: I	N/C C	losed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORM	ANCE	(NCF	7)			
DATE	STEP	Description of NC			tion B		Verific	ation	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign a	💃 Secti		Chief Eng	QC Inspector
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W/O:			WO	RK ORDER CHANGE	S		<u> </u>		
DATE	STEP	PRO	OCEDURE CHAN	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	Date:	
	Re	solution:	Disposition	1:	QA: N/C Closed:			Date: _	
NCR:			WORK ORDE	ER NON-CONFORMAN	ICE (NCF	R)			
DATE	CTED	Description of NC		Corrective Action Section		Verifi	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	1	tion C	Chief Eng	QC Inspector
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No);	PAR #: Fault Category: No	CR: Yes	s No DQ	A:	Date: _	

Disposition: _____ QA: N/C Closed: ____ Date: ____

NCR:			WORK ORDE	ER NON-CONFORMANO	E (NCR)			
		Description of NC	:	Corrective Action Section B		Verification	Ammanual	Ammassal
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Resolution: